



RONGTA

Barcode Label Scale

RLS1000 Software User Manual

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1 Software user manual

1.1 Software installation

Firstly, put the CD into PC driver. Then, open the document, double click the installation package with the logo  RLS1000_SETUP_V1.125 ,and then appear following image: Image 1.0:

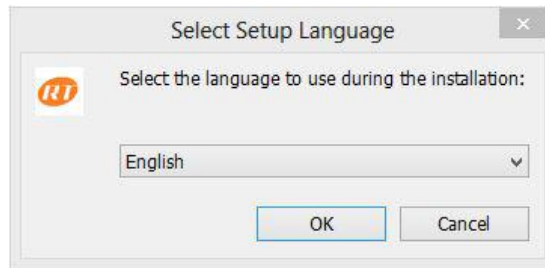


Image 1.0

Select the language to use during the installation, click the “OK” , and then appear following image: Image 1.1:

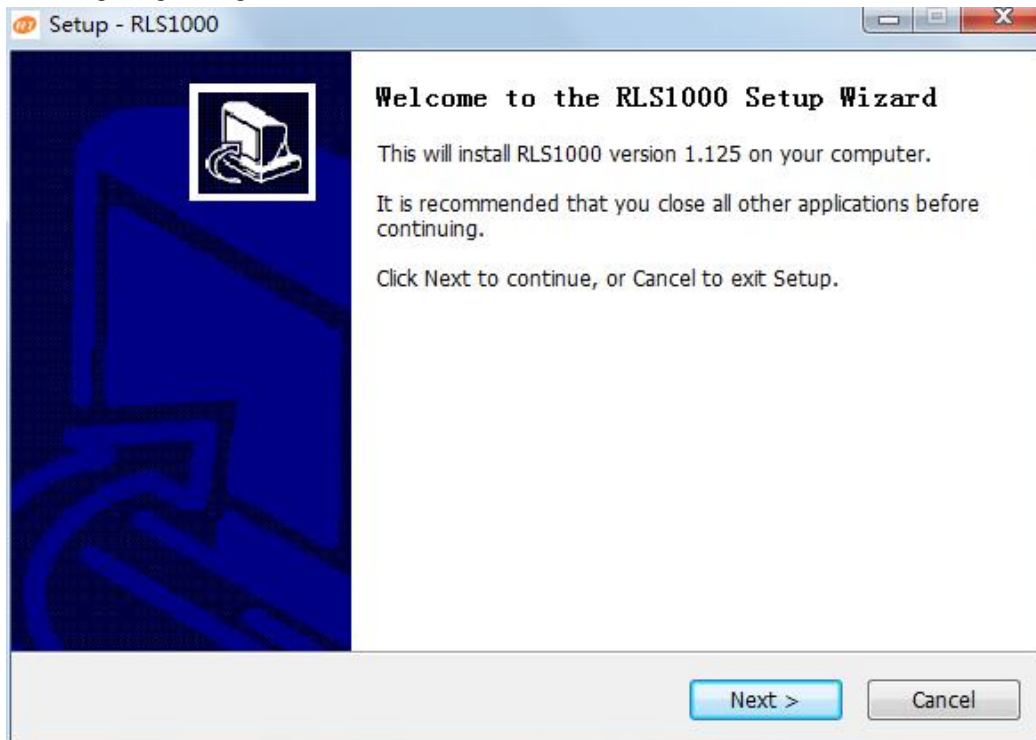


Image 1.1

Click “next” to select default installation path of program Files of C drive, or select “browse” to choose self-definition installation path. Such as installed to G drive, and then appear Image 1.2:

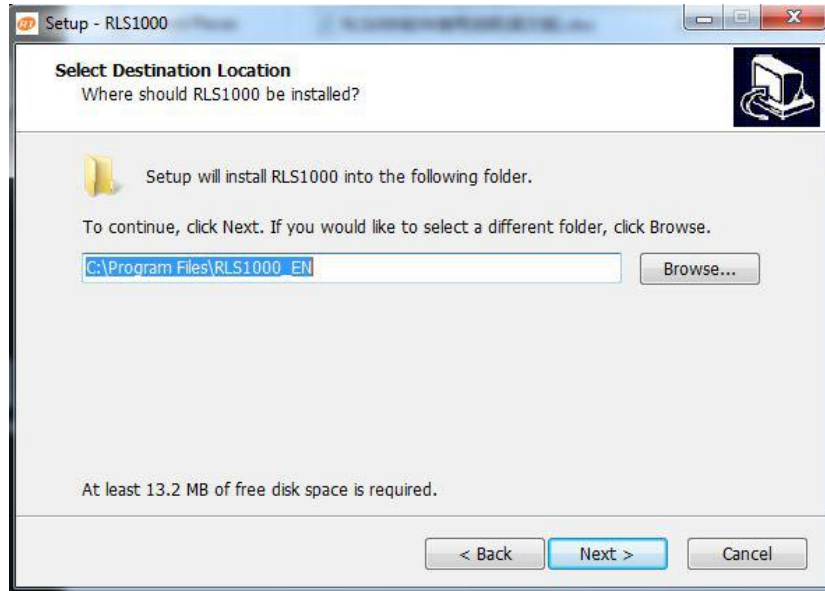


Image 1.2

Click “next”, and then appear Image 1.3:

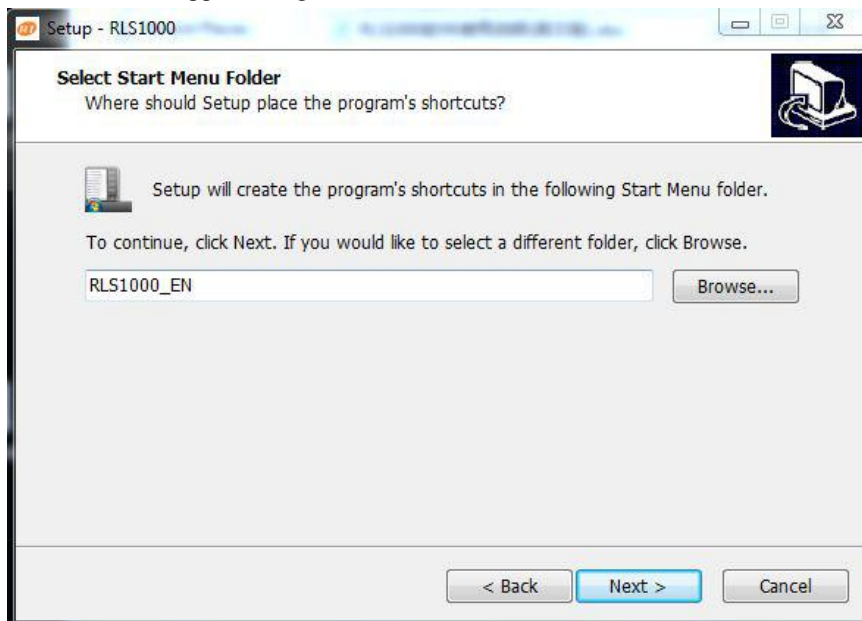


Image 1.3

Click “Next”, then appear Image 1.4:

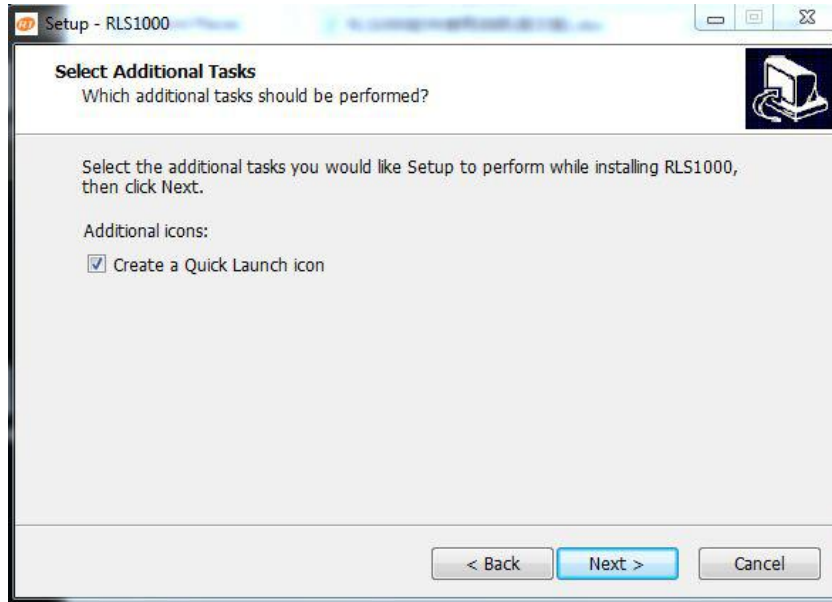


Image 1.4

Click “Next”, then appear Image 1.5:

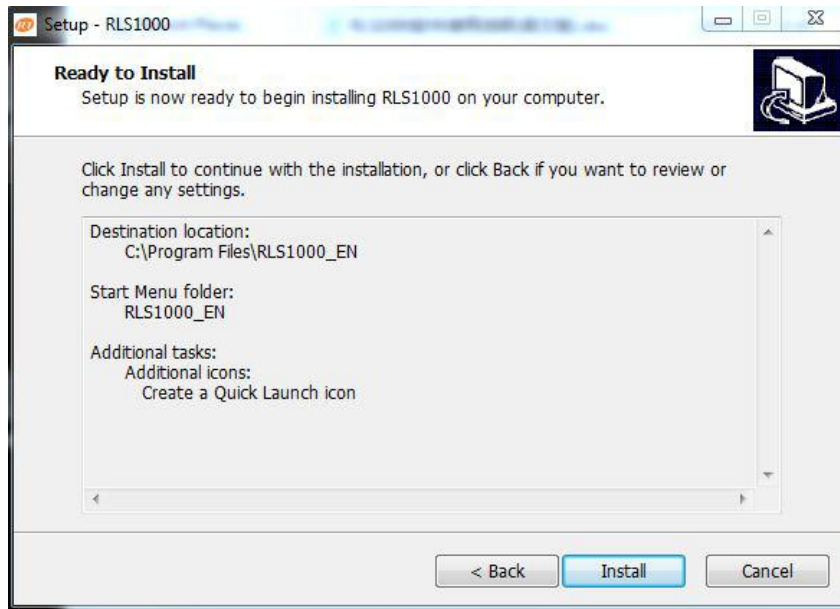


Image 1.5

click “Install” to continue next step, then start to install. the interface after finishing installation is as below:

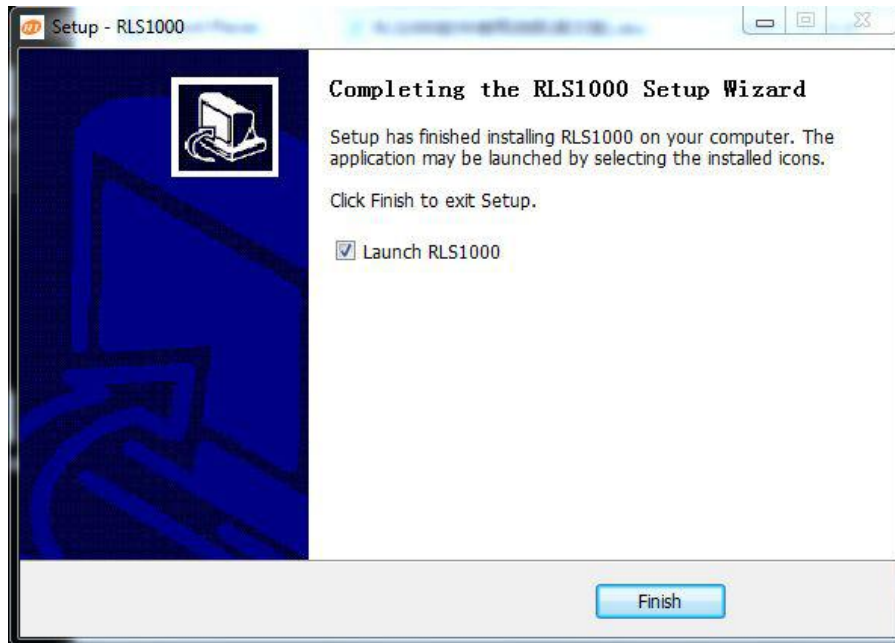


Image 1.6

After finishing, can choose to operate RLS1000 or not.

1.2 Use RLS1000

- RLS1000 Main function:
 - a. Download program
 - b. Download Character Font
 - c. Download PLU
 - d. Download Label
 - e. Download hotkey
 - f. Download function parameter
- Creat Connection

| number | select | department name | select | scale name | phone | scale id/scale ip | label(D0) | label(D1) | PLU file | PLU Update file | hotkey file |
|--------|--------|-----------------|--------|------------|-------|-------------------|-----------|-----------|----------|-----------------|-------------|
| 1 | | test | | test | | 192.168.2.87 | rtlabel_e | F | G | H | |
| 2 | | A | | B | | C | D | E | F | G | H |
| 3 | | | | | | | | | | | I |

On above image:

- A, input the name of label scale department
- B, double click to select
- C, input the name of Label scale
- D, input the IP add. of label scale
- E, Click D0 label column, double click to select label in I area.
- F, Click D1 column, double click to select label in I area.
- G, (*.TXP)click PLU column, double to select PLU in I area.

H, (*.TXU)click PLU updated column ,double click to select PLU in I area.

I, (*.KEY) click hotkey column, double click to select hotkey in I area.

operation process:

a, download program:

set up connection first, network ⇨ update software (choose *.hex file)

b, download Character Font :

set up connection first, network ⇨ Download data, choose single byte character font and check box before double byte fresh common character font

c, PLU download PLU:

set up connection first, network ⇨ download PLU

d, download label:

set up connection first, network ⇨ Download data, choose D0, check box before D1,then confirm.

e, download hotkey:

set up connection first, network ⇨ Download hotkey.

f, download function parameter:

set up connection first, network ⇨ Download data, select check box on front of function set key, then set

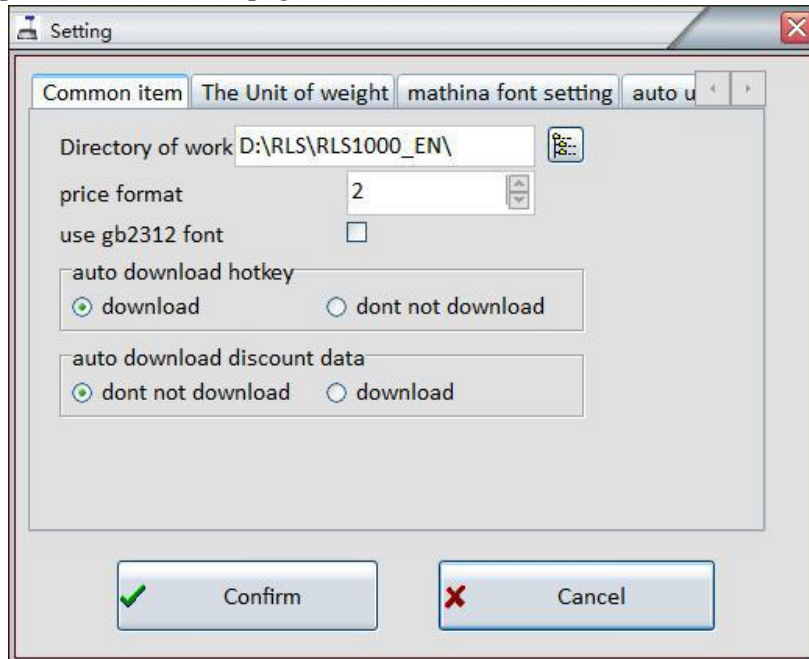
other:

update PLU: set up connection first, network ⇨ Update PLU

(F)File

| | | |
|----------------------|--------|--|
| <u>N</u> ew | | new connection |
| <u>O</u> pen | F3 | open existed connection |
| <u>S</u> ave | Ctrl+S | save |
| <u>A</u> saves | | build new file to save |
| <u>F</u> Setting | | additional funciton set, as picture parameter option |
| set function | F6 | function parameter set , as picture set function |
| display change | | change RLS1000 chartlet |
| Font | | set font |
| Check the lrcode | | Chenc the lf code |
| <u>P</u> rint lfcode | | Print lf code |
| <u>X</u> Exit | | exit RLS 1000 |

parameter option foundation set page



explanation:

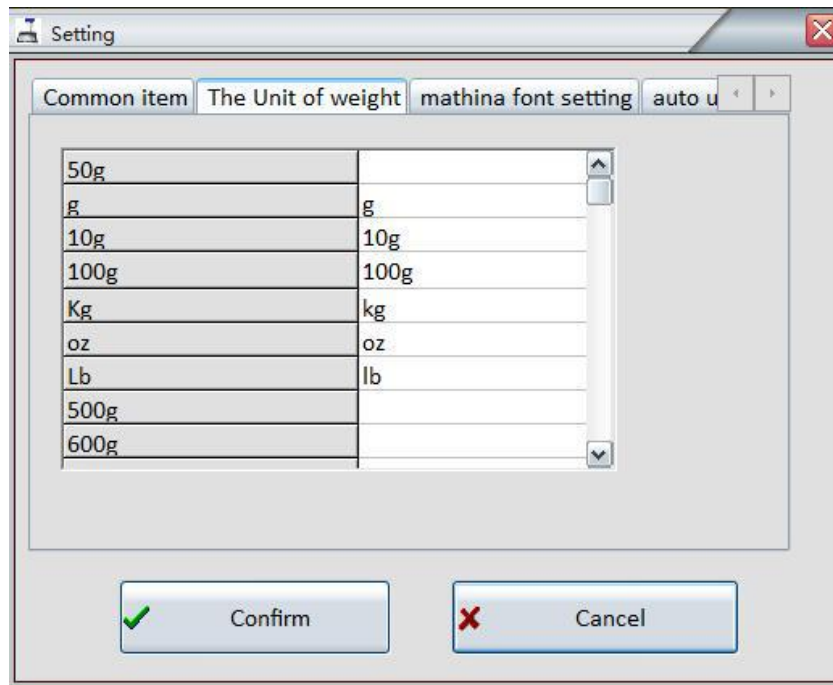
work directory: set default directory (influence area I) .

System decimal position: 0, 1, 2. Set PLU decimal digit of PLU manger.

Auto download hotkey: download; Don't download

Auto download discount data: Don't download; download

- Image [parameter option]weighing unit page

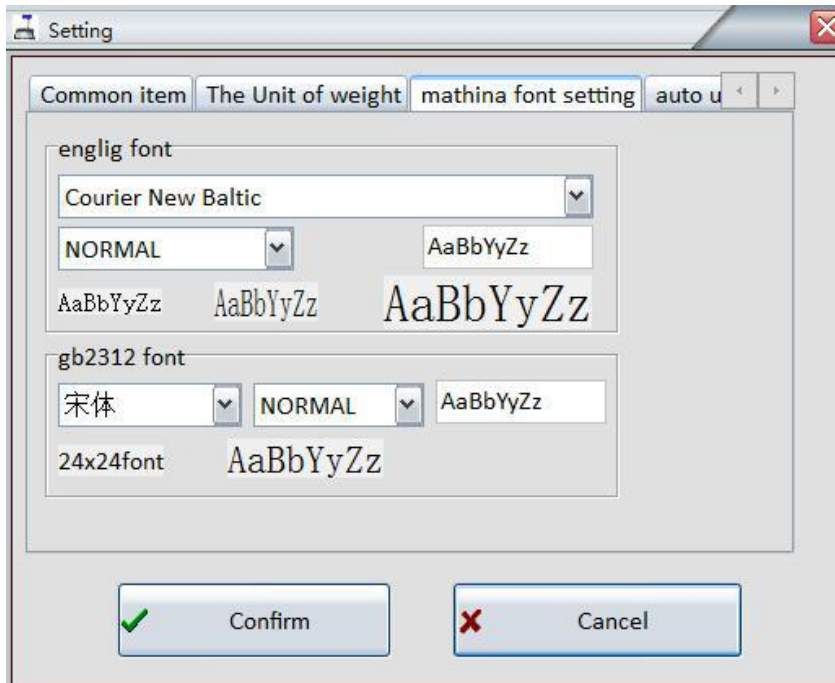


explanation:

self-definition;

The unit defined is corresponding with the unit in PLU manager.

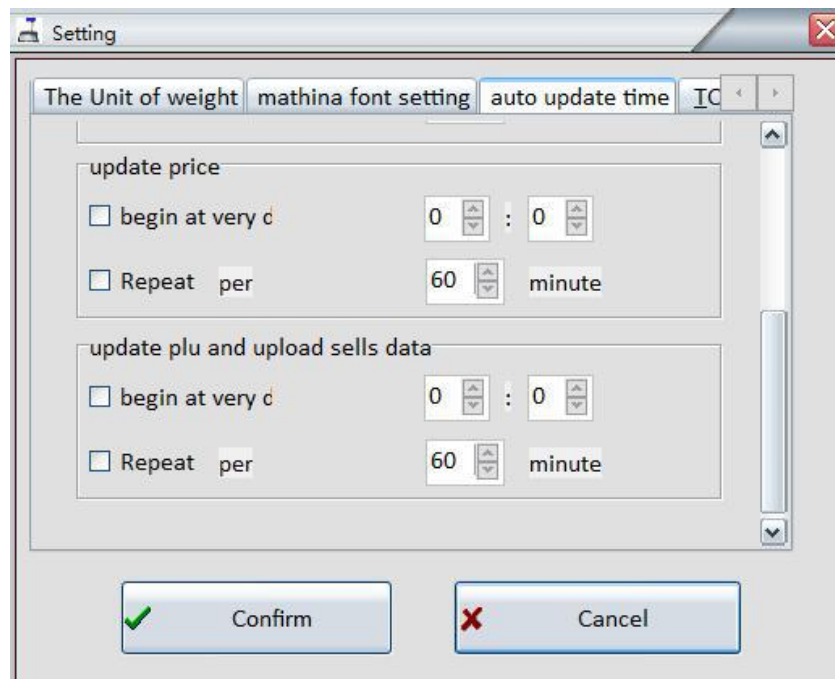
- Image (parameter)label scale font page



explanation:

Set the font of downloading to label scale

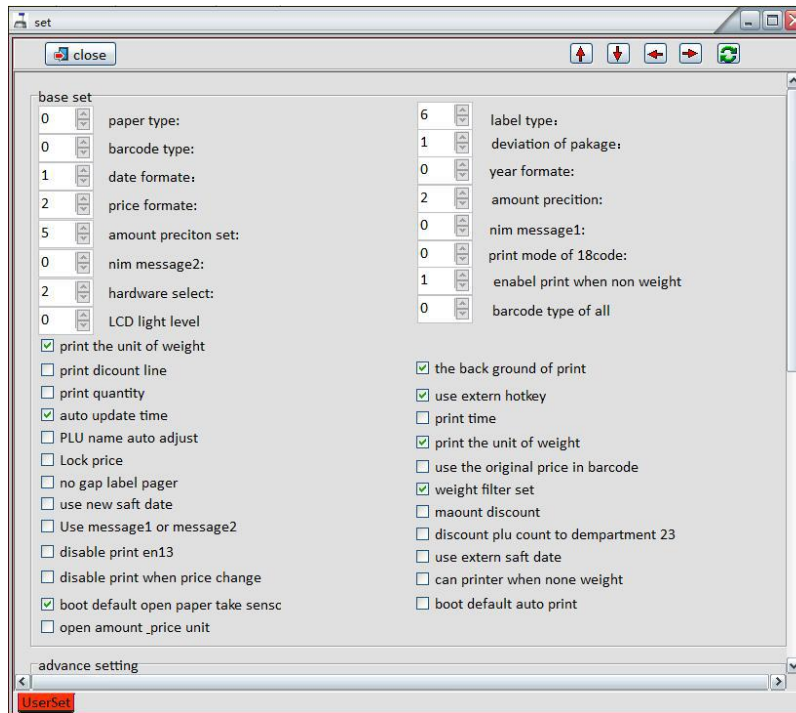
- Image (parameter option)product name update time



explanation:

set RLS1000 to download and update PLU(set G,H area first)

● Image[Setting] (part 1)



common functions:

paper type: 0: label; 1: receipt; 2: no-rewinder。

barcode type: 0~99(refer to barcode type table)。

date format: 0:DDMMYY;1:MMDDYY;2:YYMMDD(D, date; M, month; Y, year)。

decimal position: 0, 1, 2; set price decimal digit。

rounding: set round carry digit。

Message2: 0~197 default message. If PLU data hasn't set message,this PLU data will be the default.

Display: Reserved.

Label type: 6:D0;7:D1;0~5: Reserved.

Package tolerance: 1~20。 .

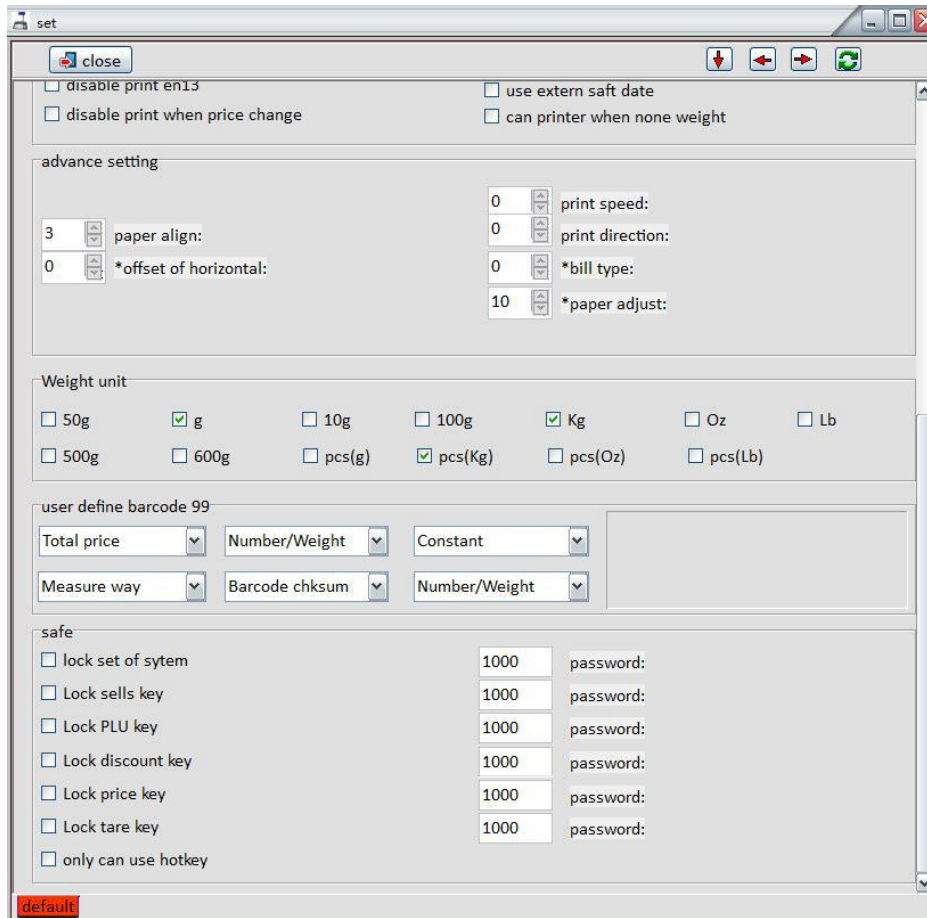
Year format.: 0: YY;1: YYYY。

Total price precision: 1,N.N0;2,N.NN;3,N.N。

message1: 0~197 default message ,if PLU data hasn't set message ,this PLU data will be the default.

barcode printing format : 0, standard grid2/5; 1, narrow grid 2/5
2, Ean128; 3, narrowEan128。

- Image[Setting](part 2)



Directions:

Advanced function block:

Printing density: Retain

Paper fine tuning: adjust print location deviation - 8 ~ + 8

Horizontal-shift:Retain

AD (full weight calibration):Retain

Back steps:Retain

Printing speed:0~7. 0 represents the fastest printing speed, while 7 represents the slowest printing speed. Printing performance is better in slow printing speed, but lifespan of print head is shorter.

Account type:Remain

Correction(full weight calibration):Retain

Safety function blocks:

Set up function of lower machine to lock password

Weight unit

Select weight unit of lower machine

Custom barcode 99:

- Set up download function:
Internet→download data→set up tick function, confirm

| | |
|---------------|----------------------------|
| Communication | |
| Sset | Non-Ethernet scales retain |
| DPort test | Non-Ethernet scales retain |

Internet menu.

| Network | Program | Help | |
|----------------------------------|-----------------|------|---|
| Update software | | | Update program to lower machine |
| I | est port | F12 | Test Connection |
| C | ycle test | | Retain factory test |
| R | back Test | | Retain factory test |
| BUpdate all machine | | | Update program to all lower machine |
| DDownload data | | | Download PLU, barcode, function parameters etc. |
| | Download plu | F9 | Download PLU |
| | Download hotkey | F2 | Download PLU hot keys. |
| | update plu | F8 | Update PLU |
| | update price | F7 | Update price |
| Upload sells data | | | Retain |
| Upload parameter | | | Retain |
| update plu and upload sells data | | | Retain |
| gather and check | | | Retain |
| upload log | | | Save Security Log |
| read the log | | | Check Security Log |

Program menu:

Label editor; Start label editor

PLU management; Start PLU management

Note:

You can view the appropriate files once double click files' name in area of E, F, G, H, I.

Please do not use functions where there marks "retain". It means these functions are not allowed setting up or just for factory use.

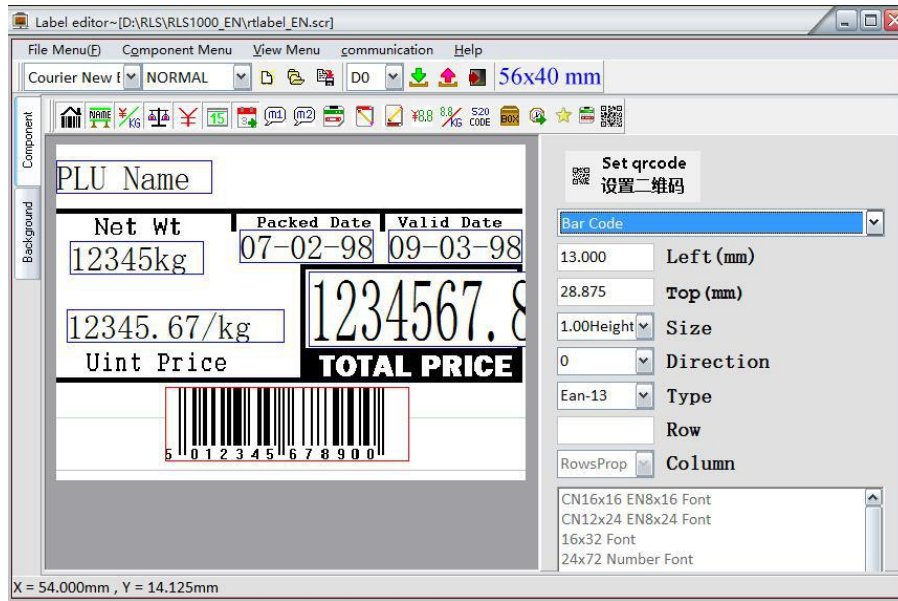
1.3 Create label

Open RTLabel.exe

Start→Program→RLS1000→RTlable

Or start from RLS1000 program menu→Label editor

After starting, the program automatically transfers to the default label, as below:



If you want to create a new label, operate as below:

files→new-built, then a tip box appears



Input paper width of label in millimeters, maximum width is 56mm. Then click OK button, another tip box appears.



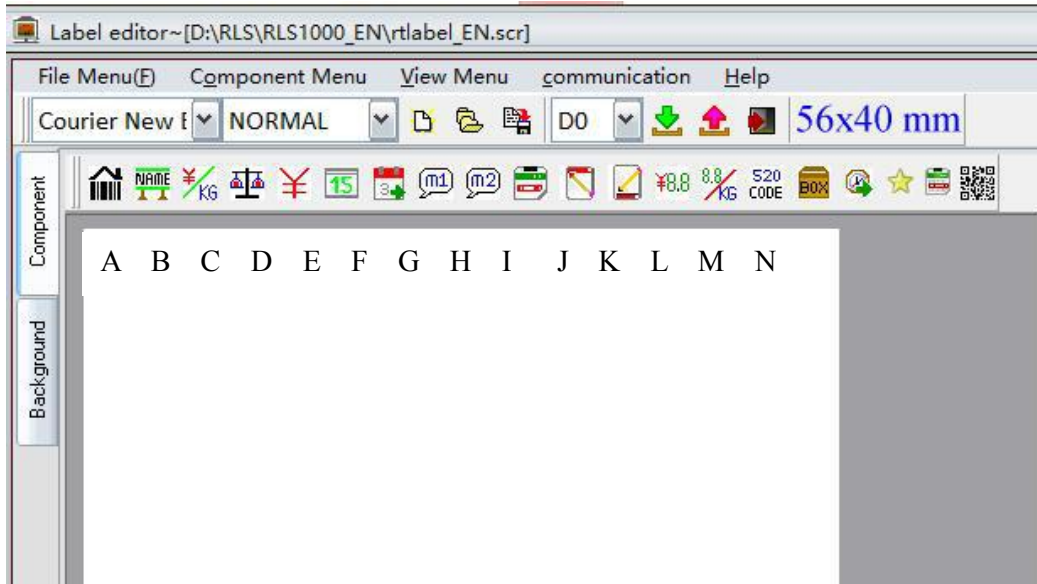
Input paper height of label in millimeters, then click OK.

***If you need to change the size of label, click files→modify label size, then follow the prompt to input width and height.

Filling label:

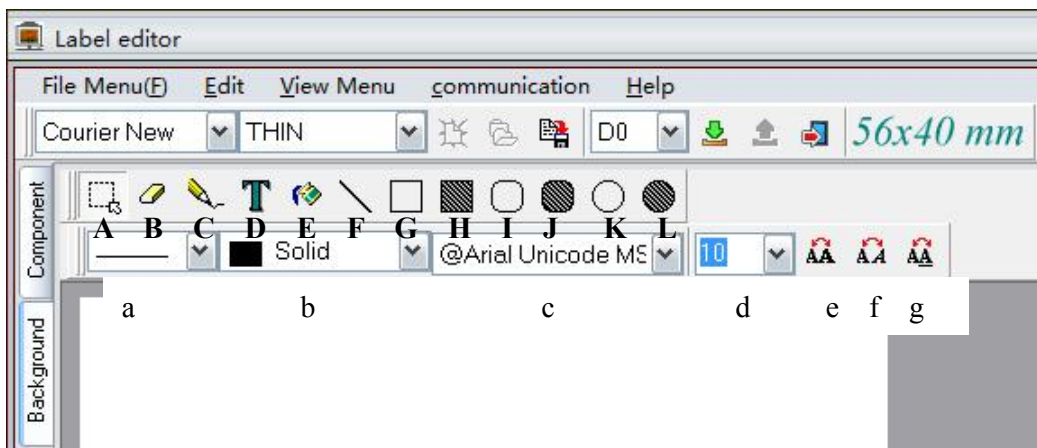
Click “place component” on the left, then component bar, after that click label again. It’s allowed to put the component on the label, click and hold component on the label, then it can be dragged to any position. Place tail information component, if tail information is blank (that is to say not setting tail information content), it will be replaced by machine number once label

print out. If tail information is not blank (that is to say tail information is being setting), then the setting content will be printed out while printing label.



A, Barcode B, Name C, Unit Price D, Weight E, Total price F, Period of validity
 G, Packaging date H, information 1 I, information 2 J, Fresh Commodity Code K, Header information L, Tail information M, Total price discount
 N, Unit price discount

Click “edit background” on the left, then function component bar, after that set up font etc. It’s allowed to edit character, line, background etc. As below:



A, Select B, Eraser C, Pencil D, Character E, Filling F, Straight line
 G, Rectangle H, Filled rectangle I, Rounded-square J, Filled rounded-square
 K, Circle L, Filled circle

a, Line thickness b, Fill Type c, Character font d, Character size e, Bold f, Italic g, Underline
 Paste Custom BMP graphics

Edit→paste from, select BMP graphics, then “open”. After that the graphics can be dragged to any position

D0, D1: means label format stored in the machine, it needs to be selected upload or download. Save files.

Files→Save, input non-space name, then “save”

Remark: Image and character can be dragged to any position through using “select”. It will be saved as image format every time leaving location of character editing.

1.4 Create PLU data

Open PLU manager

Start→Program→RLS1000→RTPLU

Or start from RLS1000 program menu →PLU manager

| NUM | Hotkey | Name | LfCode | Code | Barcode | Type | Unit Price | Unit Weight | Unit Amount | Department | PT Weight | Shelf Time | Pack Type | Tare | Error% | Message | Message | Label | Discount/Tab | Account |
|-----|--------|---------------------|--------|---------|---------|------|------------|-------------|-------------|------------|-----------|------------|-----------|-------|--------|---------|---------|-------|--------------|---------|
| 1 | | Chinese cabbage | 100001 | 1000148 | | | 0.90 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 2 | | Celery | 100002 | 1000148 | | | 1.40 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | | Lettuce | 100003 | 1000148 | | | 4.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 4 | | Mao Qin | 100004 | 1000148 | | | 2.40 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 5 | | Scoop dishes | 100005 | 1000148 | | | 0.50 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 6 | | Lettuce | 100006 | 1000132 | | | 3.60 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 7 | | Cole | 100007 | 1000132 | | | 2.10 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 8 | | Lettuce | 100008 | 1000132 | | | 2.30 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 9 | | Parsley | 100009 | 1000132 | | | 1.70 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 10 | | Spinach | 100010 | 1000132 | | | 1.10 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 11 | | Chinese dish | 100011 | 1000132 | | | 0.60 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 12 | | Spinach | 100012 | 1000132 | | | 9.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 13 | | Cabbage | 100013 | 1000132 | | | 2.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 14 | | Chinese cabbage | 100014 | 1000132 | | | 1.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 15 | | Parsley | 100015 | 1000132 | | | 3.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 16 | | Qinggeng vegetables | 100016 | 1000132 | | | 2.40 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 17 | | Apple | 100017 | 1000132 | | | 10.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 18 | | Watermelon | 100018 | 1000132 | | | 3.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 19 | | Pasaya | 100019 | 1000132 | | | 18.50 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 20 | | Melon | 100020 | 1000132 | | | 3.90 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 21 | | Crab apples | 100021 | 1000132 | | | 2.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 22 | | Cherry tomatoes | 100022 | 1000132 | | | 3.40 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 23 | | Pear | 100023 | 1000132 | | | 1.60 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 24 | | Cantaloupe | 100024 | 1000132 | | | 8.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 25 | | Strawberry | 100025 | 1000132 | | | 5.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |
| 26 | | Jiaoshi melon | 100026 | 1000132 | | | 4.00 | Kg | 0 | 0 | 0.000 | 15 | Normal | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 |

一、PLU table basic fields are explained as follows:

Hotkey→input hotkey (1-112*2)

PLU Name→input PLU name within 36 characters

Fresh Commodity Code→input number within 6-figure which means Fresh Commodity Code, do not repeat

PLU item no. (Code) →input number within 10-figure which means PLU item no.

Barcode Type→input barcode type(0-99)

Unit Price→input unit price

Weight Unit→press space, then select required weight unit

Quantity unit (PCS Type) →input unit of quantity(0-15), pls set the unit of quantity in RLS1000.

Department →Input a two-digit to represent department

Tare → Input tare weight, within 15kg after logic conversion.

Shelf time →Input shelf time (0~365)

Two ways for Shelf time unit, (0~365) means unit is day; (-365~0) means unit is hour.

Package Type → press space bar to select the packing type.

Package Weight →Input package weight, within 15kg after logic conversion.

Package Tolerance →Input package tolerance in percentage(0-20).

Message 1 →Input the selected message No. (0~197) use this message

Message2 →Input the selected message No. (0~197) use this message

Multi Label → Select label type, can choose variety of label type at the same time. A0: unable to modify the unit price on the label scales.

D0, D1: set the two user-defined labels in Label Editor.

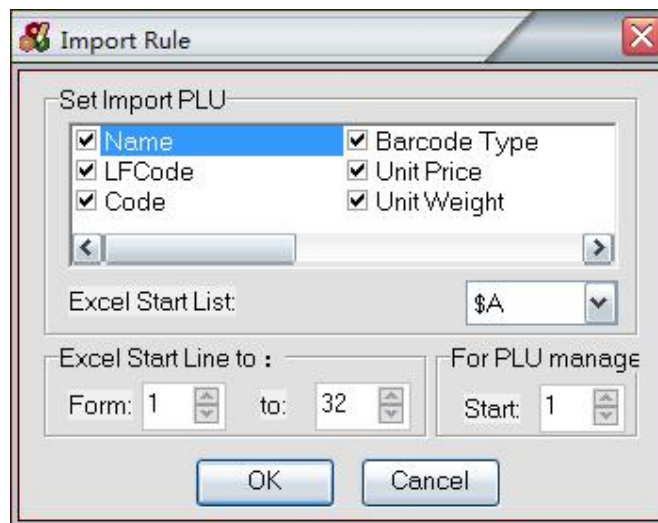
Discount → Input the discount rate. Range of discount (-10~125) : -1~-10 for model1~model 10 in discount schedule models. 0-125 for discount rate, such as 80 means 20% off. 120 means, 20% up.

Account → Account is the sales amount of the single item when uploading the PLU.

二、 Explanation of file menu:

| | |
|----------------------|--|
| New | Establish PLU data, open new file |
| Open F3 | Open PLU file |
| Save Ctrl+S | Save revised PLU file |
| Save As | save as revised PLU file |
| From Excel Input PLU | Import PLU data from excel file, refer to Picture [Excel] in below. |
| PLU Export to Excel | Export PLU data from Excel file, refer to Picture references. |
| Choose Parameter | Refer to Picture [Preferences] |
| Page Set | Refer to [page setting] |
| Print PLU | Refer to [Print PLU] |
| Font.. | Refer to [font selection of label scales] |
| Preview Hotkey Card | Check hotkey sheet |
| Print Hotkey Card | Select to print hotkey p sheet |
| Exit | Exit PLU manager |

● figure Excel



Explanation:

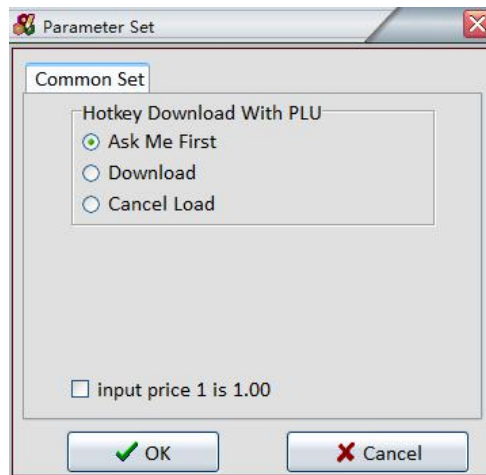
The following function requires Microsoft Excel 2000 or later to install and run.

Choose which fields to establish corresponding relationship to Excel column.

Choose which column to start from and which column to end in Excel

Choose the beginning of PLU manager.

- figure [preferences 1]



Auto download hotkey

ask me first. (When downloading, a prompt frame will appear.)

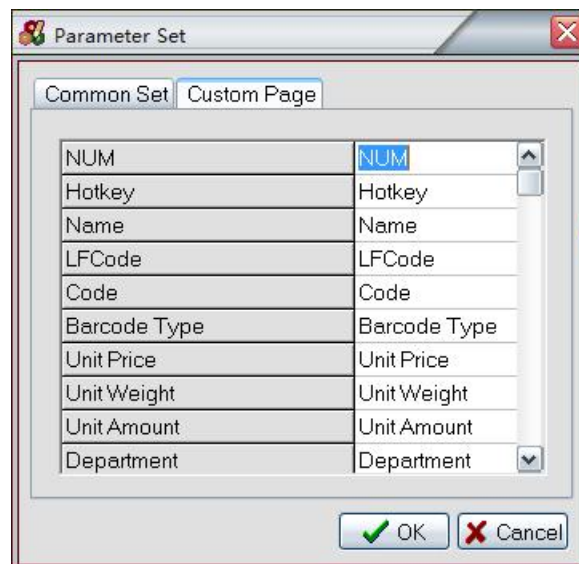
Always yes. (When downloading there is not prompt frame appear.)

No, thanks, Don't download hotkey

hotkey sheet type

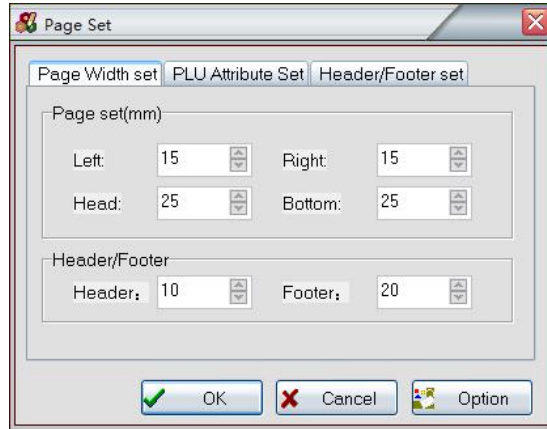
Pls choose 112*2

- figure [Preferences]

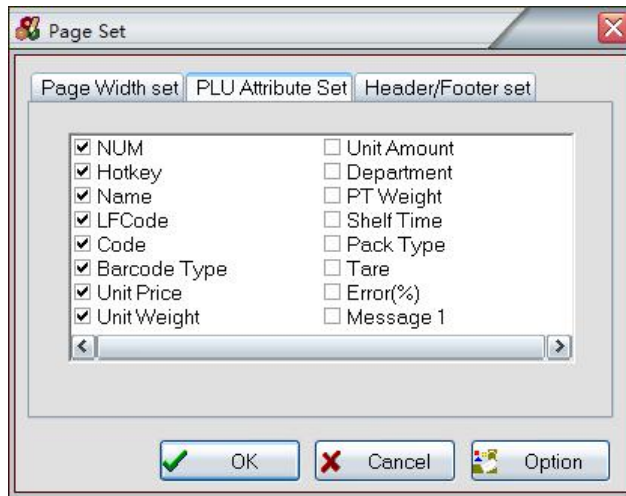


Explanation: Self-define PLU field name.

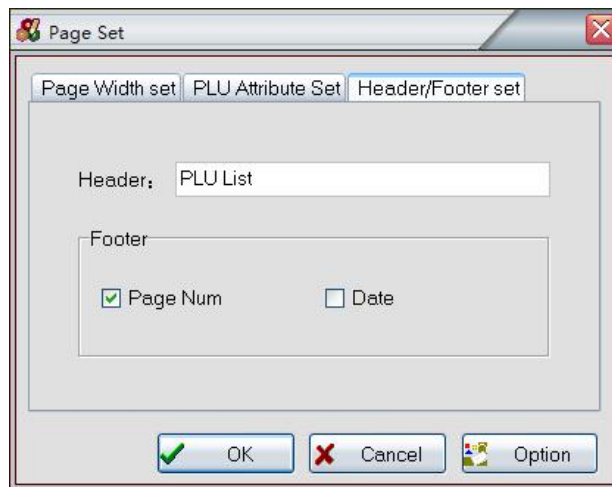
figure [page setting1]



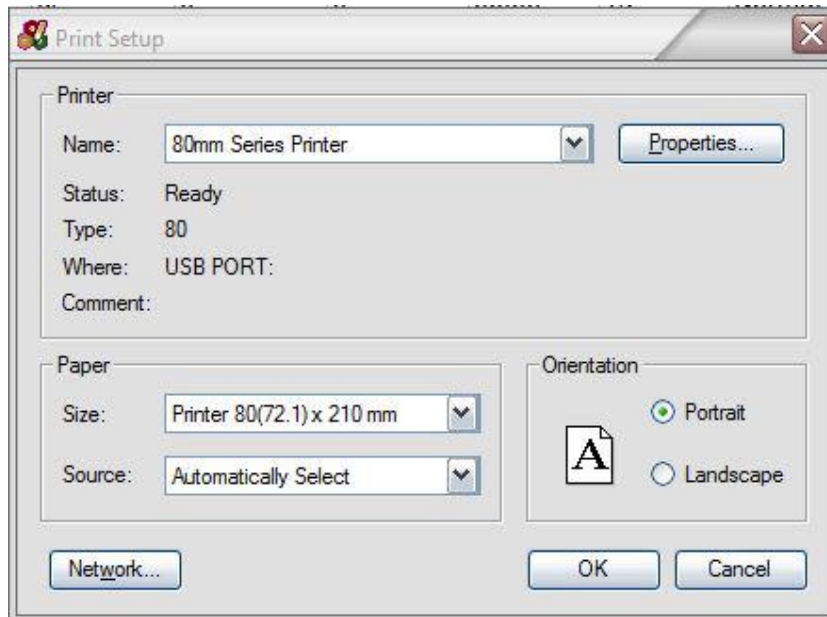
Explanation: PLU print-out page setting
figure [page setting2]



Explanation: choose to print the content of PLU file
figure [Page setting3]



Explanation
PLU print-out header and footer setting
Figure [Page setting]



Explanation

Press Options to select Printer and Paper:

There are two levels of Fresh Commodity Codes on each hotkey. Two lines up and down.

Note:

when use the second level on the hotkey table, the hotkey of 113-224 is below the horizontal line.

Figure [hotkey sheet preview]



Explanation

Preview the hotkey sheet after seting, adjust the character's font until it's suitable.

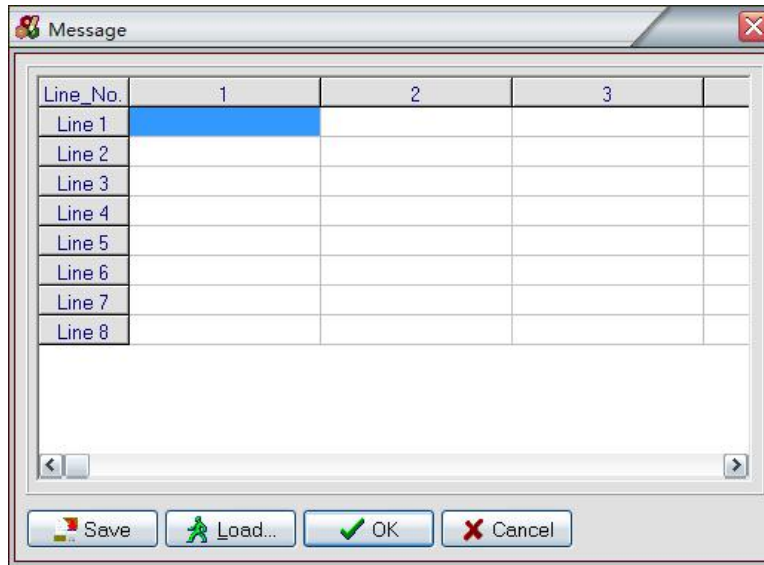
PLU menu explanation:

| | |
|--|--|
| | <p>PLU manager</p> <hr/> <p>Normal setting when edit PLU files</p> <hr/> <p>Insert and Delet</p> <hr/> <p>Sort by name Sort by LFCode Sort by item No.</p> |
|--|--|

| | |
|--|--|
| | <hr/> <p>choose single PLU file</p> <hr/> <p>choose single column (eg. Hotkey cloumn)</p> <hr/> <p>choose all the files</p> <hr/> <p>fill the same content in the single column</p> <hr/> <p>clear the selected image.</p> <hr/> <p>Incremental automatically generate hotkey .Select the hotkey then click New hotkey can “create hot key”. Same way to “create LF-code”, “create item number”.</p> |
|--|--|

| | |
|--|---|
| | <hr/> <p>Edit the header and footer of the label. The label header is use as slogan on the LCD.</p> <hr/> <p>Edit message. Refers to figure message</p> <hr/> <p>Edit the discount schedule. Refers to the figure [schedule]</p> <hr/> <p>Set the character’s font of PLU manager</p> |
|--|---|

Figure [edit message]



Explanation:

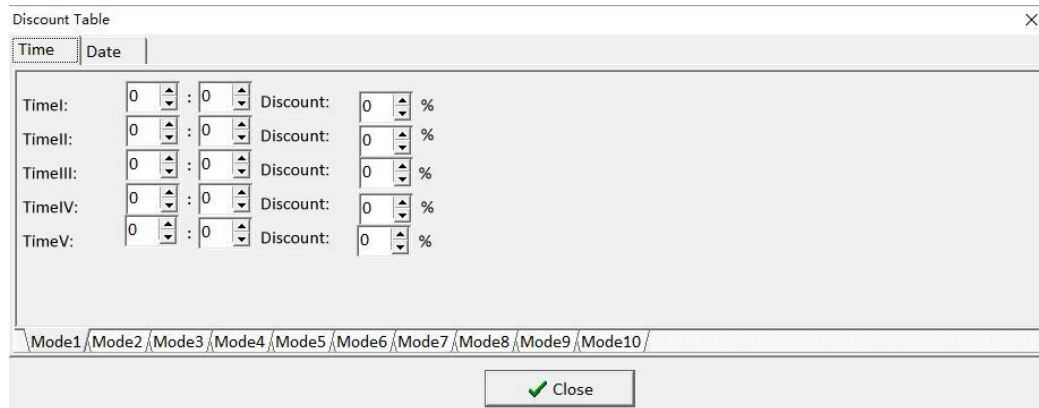
our hardware can support 197 kind of message(pls contact us if you need more capacity.)
 After editing the file, click save to automatic generation *.MSG file.

Note:

Edit the message in MSG file, open the PLU can automatically transfer to it.

Message code is corresponding to the column; input the message in the message column.

figure discount schedule



Explanation

10 kinds of discount models in total, five periods of each model, the label sales will automatically transfers to discount for sale.

Note:

Input -1~-10 in PLU manage can corresponding to model 1~model 10.

1, sharing mode of working directory: RLS1000 can specify the working directory, namely PLU file data storage path (it could be a network image) , RLS1000 set PLU file for each scale relative to the working directory. For example, management system will generated PLU date in a directory. working directory of RLS1000 will be designed same as the directory. So once RLS1000 upload PLU file, it is the latest data of the management system.

2, invoke user programs: before activate a task, RLS1000 can invoke specified programs first, after completion of the program execution , can continue to perform task . such as: user wrote a background database procedures to generated PLU file.

Can be set to execute the procedures to create PLU date before activate a task. And then upload data to the label scale.

3, FTP mode: before activate a task, RLS1000 can grab PLU data file from backend via FTP(maybe other operating system, such as: UNIX), Then continue to perform a task.

4, TCP/IP mode: RLS1000 via TCP/IP protocol and management system interactive to this mode, this mode only suitable for update PLU file and upload the laundry list (may run on other platforms, such as UNIX)

5, Dynamic link libraries: We also provide a dynamic link library to carry out PLU data file transmission function, so the management system can realized management function of label scale, please see the details introduction as below.

6. Exchange data between Excel file: given the general user could easily transfer the background database to Excel table, we offer a crawling PLU data directly from Excel table function that crawling PLU data via dynamic data exchange (DDE) between PLU manager and Excel table, based on user defined reflection rules.

7. Text format on other scales: some users had use other brands label scales and have the program which generated the label scales' PLU. In this case, we can transfer the text format files to other scales (eg. Taihang, Yamato etc.) to minimize the workload for users. For the unsupported text format, they can be added at any time to meet user's need by us.

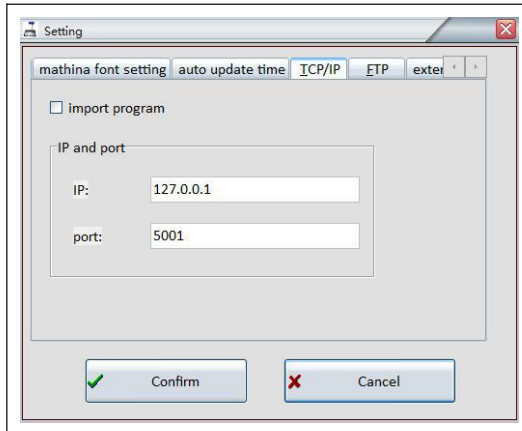
2.2 RLS1000 based on TCP / IP protocol interface specification

RLS1000 supports to exchange data with background via using the TCP/IP protocol, any background as long as compliance with the appended handshake protocol and command can realize the data exchange functions on RLS1000: upload running account, update the relate command explanation of PLU to RLS1000, and configuring RLS1000 to support TCP/IP protocol:

1. List all weighing scales in the label configuration table, configuring the relate updated files in scale array based on PLU update field: for example, label scale groups to be 20, then the corresponding updating file named 20.txu and then also mark a check-mark in the front of the relate label scale.

2. Most of commands under the Network menu perform operations corresponding to the scale which with a checked mark, in which the function of “Update PLU & upload account” is upload the selected sale running account of checked scale to current working directory then download the updated PLU data to the checked scale.

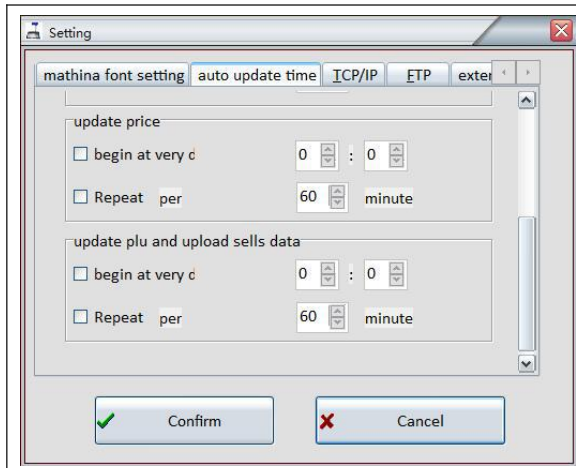
3. Configure TCP/IP to execute File>Options Menu command to enter RLS1000 option windows, then option TCP/IP tab to configure TCP/IP (as below):



- ← Mark tick for this option to activate the TCP/IP function
- ← Background computer IP address
- ← RLS1000 and background computer identify the service via this marks. It had better to over 1024 to avoid conflicts with other services.

After the completion of TCP/IP configuration, when execute “Network>update PLU and upload running account” command, RLS1000 will exchange data with background via TCP/IP protocol.

4. Activate schedule to achieve tasks automatically execution File>Options menu command to enter RLS1000 options window, select scheduling tab to update PLU and upload running account function to configure schedule:

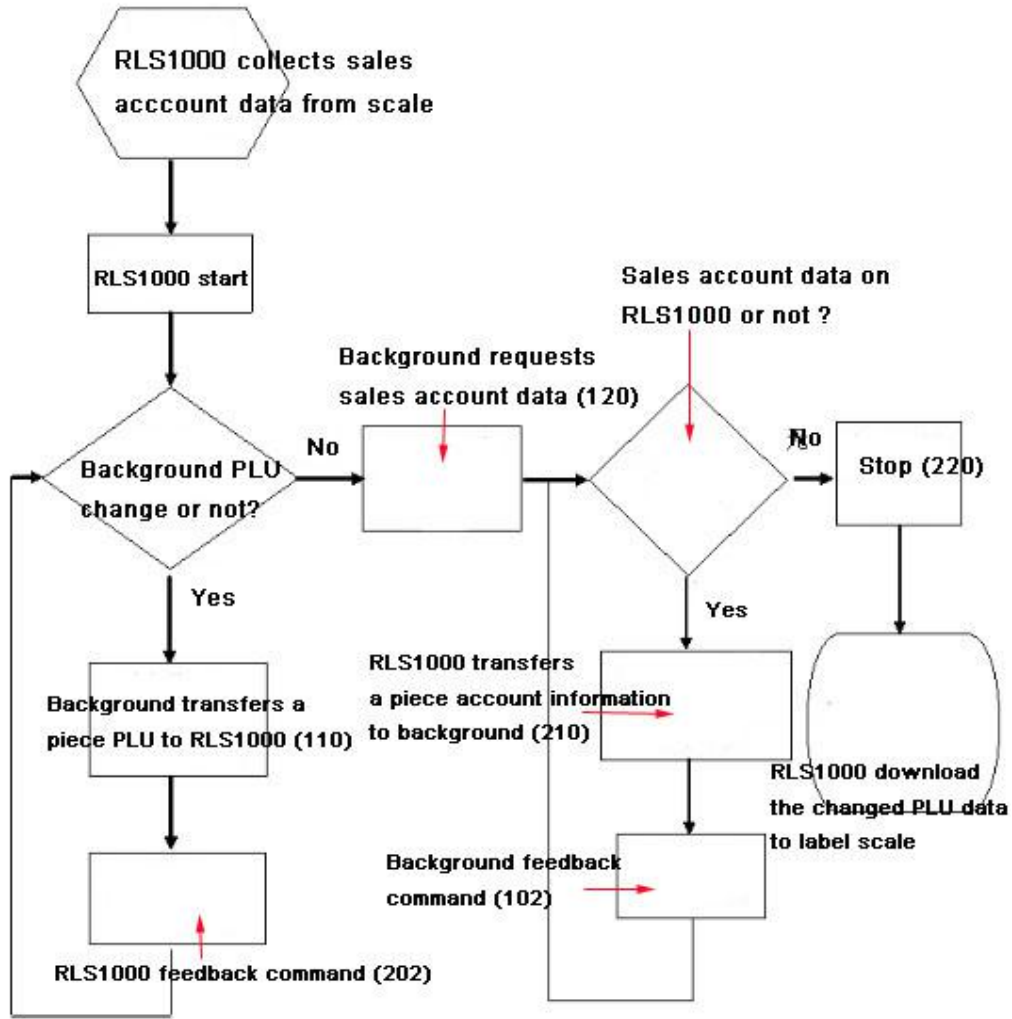


- ← Set the time for everyday starting the task and mark check-mark.
- ← Set the interval to repeat execution and then mark check-mark.

Upon completion schedule configuration, RLS1000 label scale will automatically execute to update PLU and upload running account command at the schedule set time everyday.

5. After all the configurations are correctly set, RLS1000 label scale at the daily schedule set time will automatically execute “update PLU and upload running account” command to transfer sales running account of the selected scale to background computer and then get the latest PLU data from background computer to distribute to every selected scale.

2.3 Label scale and background handshake flowchart



2.4 Data packet format:

A data packet consists of three domains:

1. Packet length 4Byte
2. Command 4Byte
3. Data Length unlimited

For example:

Start command: 00080201

Packet Length: 0008

Command: 0201

Information: None

Response Command: 0022010202100000010000

Packet Length: 0022

Command: 0102

Information: 02100000010000

Checking command table: you can see the response command data domain consisted of contains three domains:

Command Code: 0210 indicates a response to 0210

Fresh code: 000001

Error code: 0000 indicates on error.

Command table:

| RLS1000->background | | | | |
|---------------------|---|--------|-------|--|
| Code | Description | Type | Bytes | Remark |
| 0201 | Start command | Number | 4 | |
| 0202 | Response (ACK) command | Number | 4 | |
| | Command code | Number | 4 | |
| | Fresh code | Number | 6 | |
| | Error code | Number | 4 | |
| 0210 | RLS1000 transfers sales records command | Number | 4 | |
| | Scale No. | Number | 8 | |
| | User ID | Number | 6 | |
| | Fresh code | Number | 6 | |
| | Unit price | Number | 8 | No decimal mode |
| | Weighing unit | Number | 1 | hexadecimal (HEX) |
| | Total amount | Number | 10 | No decimal mode |
| | Weight | Number | 6 | Logic conversion within 15kg |
| | Date | Number | 14 | YYYYMMDDHH(24)NNSS |
| | Discount | Number | 1 | 0:common,1: change unit price,2: change total amount |
| | Final online time | Number | 14 | YYYYMMDDHH(24)NNSS |
| 0220 | Sales records transfer end | Number | 4 | |

| Back stage->RLS1000 | | | | |
|---------------------|---|-------|--------|--|
| Code | Desp | Type | Length | Remark |
| 0102 | Response for demand(ACK) | digit | 4 | |
| | Order code | digit | 4 | |
| | Fresh food code | digit | 6 | |
| | Error code | digit | 4 | |
| 0110 | PLU back stage sending | digit | 4 | |
| | Operate | digit | 1 | I: Update D: Delete |
| | Rank | digit | 2 | Rank No. |
| | Name | digit | 36 | |
| | Fresh food code | digit | 6 | |
| | Art. No. | digit | 10 | |
| | Barcode type | digit | 2 | Refer to barcode format |
| | Unit price | digit | 8 | Non-decimals pattern |
| | Weighing unit | digit | 1 | 0:50g,1:g,2:10g,3:100g,4:kg,5:oz,6:lb, 7:500g,8:600g,9:PCS(g),A:PCS(Kg), B:PCS(oz),C:PCS(Lb) |
| | Dept. | digit | 2 | Refer to barcode format |
| | Tare weight | digit | 6 | Within 15Kg after logic conversion |
| | Saving period | digit | 3 | 0-365 |
| | Packing type | digit | 1 | 0: normal,1: fixed weight,2: fixed price,3: barcode printer |
| | Packing weight | digit | 6 | Within 15Kg after logic conversion |
| | Packing error | digit | 2 | 0-20, error for fixed weight or fixed price |
| | Message 1 | digit | 3 | 0-197 |
| | Message 2 | digit | 3 | 0-197 |
| | Multi-barcode | digit | 3 | 0-255 |
| | Discount | digit | 3 | 0-99 |
| | Sales mark | digit | 1 | |
| | Discount mark | digit | 1 | |
| 0120 | Request demand for sale record uploading | digit | 4 | |

2.5 Message mechanism interaction for RLS1000

Hereinafter, it's using example of Delphi, and reference for other developing environment.

Activate RLS1000

Use WinExec function

```
WinExec('XX\bin\RLS1000.exe DEMO.L32', SW_SHOWNORMAL);
```

Thereinto: XX is the installing catalogue, DEMO.L32 is the RLS1000 file for customer using.

Completely covered way

Send "Download plu" demand to RLS1000 program (send F9).

```
Handle:=FindWindow('TRLS1000Form',0);
```

```
PostMessage(Handle,WM_KeyDown,VK_F9,1);
```

Change the downloading way

Send "Update plu" demand to RLS1000program(send F8).

```
Handle:=FindWindow('TRLS1000Form',0);
```

```
PostMessage(Handle,WM_KeyDown,VK_F8,1);
```

Notification message

After command executed, RLS1000 program will send a message to all top windows.

Hereinafter, the executed statement of RLS1000

```
RLS1000Message:=RegisterWindowMessage('RLS1000'); register one message
```

```
PostMessage(HWND_BROADCAST,RLS1000Message,0,0); send this message to all top  
windows
```

For supermarket manage system, use below structure to intercept this message:
First, the register message
RLS1000Message:=RegisterWindowMessage('RLS1000');
Inject processing to the message
case RLS1000Message: begin
 ...
end

Appendix I . TXP(TXU) file

TXP(TXU) is a PLU text file within RLS1000 software. They are totally same file format for different purpose with different extensions. TXP file contains all PLU information and supply cover and download for RLS1000. TXU file contain PLU edit information (add, modify and delete), and supply PLU updating for RLS1000. Every PLU contain below context:

| Name | Chinese Name | Width | Default | Data range & function description |
|-------------------|--------------|-------|---------|--|
| PLU No. | 流水号 | 4 | | Retain for compatibility, no meaning |
| Name | 品名 | 36 | | |
| LFCode | 生鲜码 | 6 | | unique identification kind of fresh food, using for imputing PLU |
| Code | 货号 | 10 | | see detail in barcode format |
| Barcode Type | 条形码类型 | 2 | | 0~99, see detail in barcode format |
| Unit Price | 单价 | 8 | | Non-decimal pattern. e.g. 12.34 will show as 1234(=12.34*100) |
| Weight Unit | 称重单位 | 1 | | 1:g, 2:10g, 3:100g, 4:kg, 5:oz, 6:lb, 7:500g, 8:600g, 9:PCS(g), A:PCS(Kg), B:PCS(oz), C:PCS(Lb) |
| Deptment | 部门 | 2 | | 0~99, see detail in barcode format |
| Tare | 皮重 | 6 | 0 | Tare weight, within 15 Kg after Logic conversion. |
| Shelf Time | 保存期 | 3 | 15 | 0~365, when it appear to 364--- no printing validity period. 365--- no printing validity period & packing date. |
| Package Type | 包装类型 | 1 | 0 | 0: normal pattern (weight-limited pattern) 1: weight set packing, 2: price set packing, 3: barcode printing pattern |
| Package Weight | 包装重量 | 6 | 0 | within 15 Kg after Logic conversion |
| Package Tolerance | 包装误差 | 2 | 5 | 0~20, error range for weight set packing and price set packing |
| Message1 | 信息 1 | 3 | 0 | 0~197, 0 for nonuse infromation |
| Message2 | 信息 2 | 3 | 0 | 0~197 |
| Account | 会计信息 | 10 | 0 | Non-decimal pattern. See details in unit price explanation |
| Multi Label | 多标签 | 3 | 0 | 0~255, one byte. 8 bit for 8 labels |
| Rebate | 单价折扣 | 3 | 0 | -10~100, -1~-10 for different discount pattern in different time. |
| PCS Type | 数量类型 | 2 | 0 | 0~15, for good counting via unit. There are 15 unit of quanlity in RLS1000. E.g. piece, bag and chunk etc. |

- Type a space after very bit name. The paragraph is flush right.
- Type Enter (0xd) and line feed (0xa) after very PLU as separate
- e.g., demo.txp under Demos subdirectory after install, it can be open via notepad.exe

Appendix II . Barcode coding table

| Bar code type | depart ment | Item no. | Total price | weight | Check sum |
|---|-------------|--------------|-------------|-----------|-----------|
| 00~09: Ean13code, the first two code are department code: | | | | | |
| 00 | DD(2) | IIIIIIII(10) | X | X | C |
| 01 | DD(2) | IIIII(6) | PPPP(4) | X | C |
| 02 | DD(2) | IIII(5) | PPPPP(5) | X | C |
| 03 | DD(2) | IIII(4) | PPPPPP(6) | X | C |
| 04 | DD(2) | III(3) | PPPPPPP(7) | X | C |
| 05 | DD(2) | IIIII(6) | X | W.WWW(4) | C |
| 06 | DD(2) | IIIII(6) | X | WW.WW(4) | C |
| 07 | DD(2) | IIII(5) | X | WW.WWW(5) | C |
| 08 | DD(2) | IIII(5) | X | WWWW.W(5) | C |
| 09 | DD(2) | IIII(5) | X | WWWWW(5) | C |
| 10~19: Ean13code,the first two code are fix code: | | | | | |
| 10 | 20(2) | IIIIIIII(10) | X | X | C |
| 11 | 21(2) | IIIII(6) | PPPP(4) | X | C |
| 12 | 22(2) | IIII(5) | PPPPP(5) | X | C |
| 13 | 23(2) | IIII(4) | PPPPPP(6) | X | C |
| 14 | 24(2) | III(3) | PPPPPPP(7) | X | C |
| 15 | 25(2) | IIIII(6) | X | W.WWW(4) | C |
| 16 | 26(2) | IIIII(6) | X | WW.WW(4) | C |
| 17 | 27(2) | IIII(5) | X | WW.WWW(5) | C |
| 18 | 28(2) | IIII(5) | X | WWWW.W(5) | C |
| 19 | 29(2) | IIII(5) | X | WWWWW(5) | C |
| 20: without bar code | | | | | |
| 21~29: Ean13code,the first code is department code: | | | | | |
| 21 | D(1) | IIIII(7) | PPPP(4) | X | C |
| 22 | D(1) | IIIII(6) | PPPPP(5) | X | C |
| 23 | D(1) | IIII(5) | PPPPPP(6) | X | C |
| 24 | D(1) | IIII(4) | PPPPPPP(7) | X | C |
| 25 | D(1) | IIIII(7) | X | W.WWW(4) | C |
| 26 | D(1) | IIIII(7) | X | WW.WW(4) | C |
| 27 | D(1) | IIIII(6) | X | WW.WWW(5) | C |
| 28 | D(1) | IIIII(6) | X | WWWW.W(5) | C |
| 29 | D(1) | IIIII(6) | X | WWWWW(5) | C |
| 30~35,40~45: 18code, the first code is department code | | | | | |
| 30&33 | D(1) | IIIII(6) | PPPPP(5) | WW.WWW(5) | C |
| 31&34 | D(1) | IIIII(6) | PPPPP(5) | WWWW.W(5) | C |
| 32&35 | D(1) | IIIII(6) | PPPPP(5) | WWWWW(5) | C |
| Bar code | departm | Item no. | Total price | weight | Check sum |

| type | ent | | | | |
|-------------------|-------|-----------|----------|----------|---|
| 39, 46~49: 18code | | | | | |
| 39 | DD(2) | IIIII(6) | PPPPP(5) | WWWWW(5) | |
| 46 | DD(2) | IIIII(6) | PPPPP(5) | WWWWW(5) | |
| 47 | DD(2) | IIIII(6) | PPPPP(5) | WWWWW(5) | |
| 48 | DD(2) | IIIII(6) | PPPPP(5) | WWWWW(5) | |
| 49 | DD(2) | IIIII(6) | PPPPP(5) | WWWWW(5) | |
| 50~55: 8code | | | | | |
| 50 | X | IIIII(7) | X | X | C |
| 51 | D(1) | IIIII(6) | X | X | C |
| 52 | DD(2) | IIII(5) | X | X | C |
| 53 | X | IIIIII(8) | X | X | X |
| 54 | D(1) | IIIII(7) | X | X | X |
| 55 | DD(2) | IIIII(6) | X | X | X |

| Bar code type | depart ment | LFcode | Batch code | rebate | weight |
|---|-------------|----------|------------|--------|-----------|
| 36-38: 18code, the first code is department code, specialized for the LF code and batch code management | | | | | |
| 36 | D(1) | LLLLL(6) | BBBB(4) | RR(2) | WW.WWW(5) |
| 37 | D(1) | LLLLL(6) | BBBB(4) | RR(2) | WWWW.W(5) |
| 38 | D(1) | LLLLL(6) | BBBB(4) | RR(2) | WWWWW(5) |

| Bar code type | depart ment | LF code | Batch code | rebate | weight | Check sum |
|--|-------------|----------|------------|--------|-----------|-----------|
| 66~68: 18code, specialized for the LF code and batch code management | | | | | | |
| 66 | D(1) | LLLLL(5) | BBBB(4) | RR(2) | WW.WWW(5) | C |
| 67 | D(1) | LLLLL(5) | BBBB(4) | RR(2) | WWWW.W(5) | C |
| 68 | D(1) | LLLLL(5) | BBBB(4) | RR(2) | WWWWW(5) | C |

| Bar code type | depart ment | Item no. | Total/unit price | weight | Check sum |
|----------------------------------|-------------|----------|------------------|-----------|-----------|
| 60~65: ISBN code, one of 18 code | | | | | |
| 60 | D(1) | IIIII(6) | PPPPP(5) | WW.WWW(5) | C |
| 61 | D(1) | IIIII(6) | PPPPP(5) | WWWW.W(5) | C |
| 62 | D(1) | IIIII(6) | PPPPP(5) | WWWWW(5) | C |
| 63 | D(1) | IIIII(6) | UUUUU(5) | WW.WWW(5) | C |
| 64 | D(1) | IIIII(6) | UUUUU(5) | WWWW.W(5) | C |
| 65 | D(1) | IIIII(6) | UUUUU(5) | WWWWW(5) | C |

| Bar code type | depart ment | Item no. | Quantity/weight | Total price | Unit price | Check sum |
|---------------|-------------|----------|-----------------|-------------|------------|-----------|
|---------------|-------------|----------|-----------------|-------------|------------|-----------|

| 90~95: 18code, the first two code are department code: | | | | | | |
|--|-------------|----------|------------------|-------------|------------|-----------|
| 90 | DD(2) | IIIII(6) | WW.WWW | | UUUU(4) | C |
| 91 | DD(2) | IIIII(6) | WWWW.W | | UUUU(4) | C |
| Bar code type | departm ent | Item no. | Quantity/weigh t | Total price | Unit price | Check sum |
| 92 | DD(2) | IIIII(6) | WWWWWW | | UUUU(4) | C |
| 93 | D(1) | IIIII(6) | | PPP.PP(5) | UUU.UU(5) | C |
| 94 | DD(2) | IIIII(5) | WWW.WW | PPP.PP(5) | | C |
| 95 | DD(2) | IIIII(6) | WWWWWW | | UUUU(4) | C |

Letter meaning in form are as follows:

C: CHECKSUM

D: Department No.

2: fixed No.“2”

I : PLU No.

L: LFcode

P: Total price

U: Unit price

R: Discount

W: Weight

X: NA

- Ean13 code= DEPARTMENT+ CODE+ [TOTAL PRICE]+ [WEIGHT]+C Among: take [] said without this in some encoding.
- For Ean13 code, if price barcode, barcode type often choose 2 or 22, but if weight barcode, barcode type often choose 7 or 27
- CHECKSUM is calculated by scale automatically, user don't need to input in PLU manager
- The difference between 30-32 and 33-35 format is calculation method of CHECKSUM
- The difference between 40-45 and 30-35 format is in 30-35, price is total price, but in 40-45, price is unit price
- 36-38, 66~68 barcode types can be used for fresh batch management, Batch No. write in PLU No. field, PLU No. write in LFcode field
- 60-65 are ISBN code
- The calculation method of check code Z in EAN13 code:
 1. (even digits sum* 3) +odd digits sum+ Z =10 multiple
 2. (barcode type: 30-32, 40-42)
- Two calculation methods of check code Z in EAN18 code:
 1. The same as EAN13 code
 2. (add digits sum*3) +even digits sum+ Z =10 multiple
(barcode type: 33-35, 43-45)

Appendix III . Fresh commodities batch management

The advantages of fresh batch management:

Tracking fresh commodities of each batch, check stock of each batch alone, use different discount based on different storage time within quality guarantee period, warned while commodities is about to expire (metamorphism and even corruption), it is convenient to find out expired batch and deal with timely.

The base process of fresh commodities batch management is as follows:

Generate a batch No. for fresh commodities with batch management, format: year(1) + which week(2) + which day in a week(1), total four digits, meanwhile, print out commodity name, No., batch No. , and put in this batch, then packing persons can recognize this commodity correctly. In following process, commodity No. + Batch No. is unique to recognize this commodity in this batch. So far, label printing scale has already performed batch management function, the method is to add three kinds of barcode type, if user call this type PLU, scale will remind him to input batch No., three kinds of barcode type are as follows:

| Barcode type | Department | LFcode | Batch No. | Discount | Weight |
|--|------------|-----------|-----------|----------|-----------|
| 36-38: 18 code, front code is department code, unique for fresh batch management | | | | | |
| 36 | D(1) | LLLLLL(6) | BBBB(4) | R(2) | WW.WWW(5) |
| 37 | D(1) | LLLLLL(6) | BBBB(4) | R(2) | WWWW.W(5) |
| 38 | D(1) | LLLLLL(6) | BBBB(4) | R(2) | WWWWW(5) |

| Barcode type | Department | LFcode | Batch No. | Discount | Weight | Checksum |
|---|------------|----------|-----------|----------|-----------|----------|
| 66~68: 18 code, unique for fresh batch management | | | | | | |
| 66 | D(1) | LLLLL(5) | BBBB(4) | RR(2) | WW.WWW(5) | C |
| 67 | D(1) | LLLLL(5) | BBBB(4) | RR(2) | WWWW.W(5) | C |
| 68 | D(1) | LLLLL(5) | BBBB(4) | RR(2) | WWWWW(5) | C |

Letter meaning in form are as follows:

D: Department No. P: Total price
 I: PLU No. R: Discount
 L: LFcode W: Weight

Note:

1. LFcode is corresponding to commodity code in backstage management system, PLU No. is corresponding to batch No. in backstage management system
2. Batch management is majorly for commodity packing in backstage, not real-time selling.
3. When cash register decode, how to distinguish batch or non-batch commodity, there are two methods:

(1) set different department No., for example: the department No. of commodity without

batch management is 2, and with batch management is 3

(2) because the position and length of LFcode in two kinds of 18 code is same, decode LFcode first, then distinguish batch commodity or not according to LFcode

Using method: Call PLU, screen will display to input batch No., input four digits code, put on weight, OK.

Appendix IV . Revised table of gravity acceleration in China's major cities

| No. | Region | A/D revised value of gravity acceleration | No. | Region | A/D revised value of gravity acceleration |
|-----|--------------|---|-----|-----------|---|
| 1 | Mohe | 72 | 38 | Benghu | 21 |
| 2 | Hailar | 60 | 39 | Nanjing | 20 |
| 3 | Qiqihar | 60 | 40 | Pukou | 20 |
| 4 | Jiamusi | 59 | 41 | Tongguan | 20 |
| 5 | Harbin | 55 | 42 | Shanghai | 19 |
| 6 | Hohhot | 55 | 43 | Hefei | 19 |
| 7 | Mudanjiang | 51 | 44 | Xian | 18 |
| 8 | Changchun | 50 | 45 | Wuhu | 18 |
| 9 | Jilin | 50 | 46 | Wuhan | 16 |
| 10 | Shenyang | 46 | 47 | Hangzhou | 16 |
| 11 | Fuxin | 45 | 48 | Anqing | 16 |
| 12 | Jinzhou | 44 | 49 | Wuhan | 16 |
| 13 | Turfan | 43 | 50 | Baoji | 15 |
| 14 | Shanghaiguan | 41 | 51 | Yichang | 15 |
| 15 | Dandong | 41 | 52 | Lanzhou | 13 |
| 16 | Beijing | 40 | 53 | Jiuijiang | 13 |
| 17 | Chengde | 40 | 54 | Yueyang | 13 |
| 18 | Urumqi | 40 | 55 | Nanchang | 11 |
| 19 | Tianjin | 39 | 56 | Wenzhou | 10 |
| 20 | Dalian | 39 | 57 | Chongqing | 9 |
| 21 | Hami | 37 | 58 | Chengdu | 9 |
| 22 | Baoding | 36 | 59 | Changsha | 9 |
| 23 | Zhangjiakou | 35 | 60 | Zhuzhou | 9 |
| 24 | Shijiazhuang | 34 | 61 | Xining | 8 |
| 25 | Dezhou | 34 | 62 | Mianyang | 8 |
| 26 | Yinchuan | 34 | 63 | Hengyang | 7 |
| 27 | Wulanliha | 33 | 64 | Fuzhou | 2 |
| 28 | Jinan | 32 | 65 | Shenzhen | 0 |
| 29 | Qingdao | 31 | 66 | Liuzhou | 0 |
| 30 | Baotou | 31 | 67 | Guangzhou | -1 |
| 31 | Datong | 30 | 68 | Huiyang | -1 |
| 32 | Taiyuan | 26 | 69 | Nanning | -2 |
| 33 | Zhengzhou | 25 | 70 | Guiyang | -5 |
| 34 | Kaifeng | 25 | 71 | Zhanjiang | -6 |
| 35 | Xuzhou | 25 | 72 | Haikou | -7 |
| 36 | Luoyang | 23 | 73 | Kunming | -15 |
| 37 | Yanan | 21 | 74 | Lasha | -26 |

- The gravitational acceleration value listed above are belong to China's major cities, other cities interpolation conversion according to latitude
- Only RONGTA staff or distributor can adjust gravitational acceleration val